



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB KIT 407M
Job Sheet 172475



SO43407

Part No: RB KIT 407M

Job Qty: 1 ea

Part Name: Spline Measuring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RB KIT 407M REV:2 IPP REV A 18.01.25 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Small Fab-4		<i>msf 18/02/16</i>
100	Small Fab	1 pcs	2/16/18	2/16/18	0.08	1.00	Small Fab-9		<i>msf 18-02-16</i>
110	QC	1 pcs	2/16/18	2/16/18	0.00	0.00	QC5		<i>msf 18/02/16</i>
130	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-2		<i>msf 18/02/16</i>
140	QC21-FG	1 Ea	2/16/18	2/16/18	0.00	0.00	QC21		<i>msf 18/02/16</i>

Part Op 100 - -Print sheet 3 of 5 of the dwg. for labels and cut out. -Place pins in vials with the correct label. -Assemble kit.
Descriptions: 130 - Identify and Stock

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FEB 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
071000	Vials w/Lids	16 (16 ea)	90-Start up Operation	
APP-1120-E	Case	1 Ea (1 ea)	90-Start up Operation	
RB KIT 407M-01	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-03	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-05	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-07	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-09	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-11	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-13	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-15	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-17	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-19	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-21	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-23	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-25	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-27	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-29	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-31	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-35	Labels	1 (1 ea)	90-Start up Operation	
RB KIT 407M-39	Bottom Foam (Ethafom 220, Black, 2.58 x 4.83 x 7.34)	1 Ea (1 ea)	90-Start up Operation	
RB KIT 407M-41	Top Foam (Ethafom 220, Black, 0.45 x 4.79 x 7.26)	1 Ea (1 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	

See attached report

2/16/2018

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	071600	16	0	0
	APP-1120-E	1	3	0
	RB KIT 407M-01	2	0	0
	RB KIT 407M-03	2	0	0
	RB KIT 407M-05	2	2	0
	RB KIT 407M-07	2	2	0
	RB KIT 407M-09	2	1	0
	RB KIT 407M-11	2	2	0
	RB KIT 407M-13	2	2	0
	RB KIT 407M-15	2	0	0
	RB KIT 407M-17	2	2	0
	RB KIT 407M-19	2	2	0
	RB KIT 407M-21	2	2	0
	RB KIT 407M-23	2	0	0
	RB KIT 407M-25	2	2	0
	RB KIT 407M-27	2	2	0
	RB KIT 407M-29	2	0	0
	RB KIT 407M-31	2	2	0
	RB KIT 407M-35	1	0	0
	RB KIT 407M-39	1	3	0
	RB KIT 407M-41	1	3	0
	RB41011	1	948	0
Part Specifications				
Specifications could not be found.				

Plex 2/16/18 3:50 PM Dart.Gagnon.Michelle



Dart Hawkesbury
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Container Trace

S043407 Container Trace - Upstream														
Output Serial No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S015627	S013320	Stock	RB41011P	Purchasing	100	11/30/2017 8:40 AM	30.000	Ea	Purchasing		166962	Purchasing		
S042868-2	s042868	Allocated	APP-1120-E	Receive Ea	100	2/16/2018 8:49 AM	1.000	Ea	Start Up Small Fab-4	S042868				
S042869-1	s042869	Allocated	RB KIT 407M-39	Receive Ea	100	2/16/2018 8:53 AM	2.000	Ea	Start Up Small Fab-4					
S042869-2	S042869-1	Allocated	RB KIT 407M-39	Receive Ea	100	2/16/2018 8:53 AM	1.000	Ea	Start Up Small Fab-4					
S042870-2	s042870	Allocated	RB KIT 407M-41	Receive Ea	100	2/16/2018 8:54 AM	1.000	Ea	Start Up Small Fab-4					
S043399	S015627	Stock	RB41011	Packaging	130	2/16/2018 4:05 PM	1.000	pcs	Packaging3	S015627	166962	Packaging3		
S043402	S043401	Allocated	RB KIT 407M-15	QC21-SA	140	2/16/2018 4:09 PM	2.000	Ea	Start Up Small Fab-4	S				
S043404	S043403	Allocated	RB KIT 407M-23	QC21-SA	140	2/16/2018 4:12 PM	2.000	Ea	Start Up Small Fab-4	S043403				
S043406	S043368	Allocated	RB KIT 407M-13	QC21-SA	140	2/16/2018 4:19 PM	2.000	Ea	Start Up Small Fab-4	S043368		QC21		
S043407	S042868-2	Allocated	APP-1120-E	Start up Operation	90	2/16/2018 4:21 PM	1.000	Ea	Start Up Small Fab-4		172475	Start Up Small Fab-4		
S043407	S043399	Allocated	RB41011	Start up Operation	90	2/16/2018 4:21 PM	1.000	Ea	Start Up Small Fab-4	S015627	172475	Start Up Small Fab-4		
S043407	S043343	Allocated	RB KIT 407M-05	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	s043343	172475	Start Up Small Fab-4		
S043407	S043364	Allocated	RB KIT 407M-07	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	s043364	172475	Start Up Small Fab-4		
S043407	S043376	Allocated	RB KIT 407M-11	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043376	172475	Start Up Small Fab-4		
S043407	S043406	Stock	RB KIT 407M-13	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043368	172475	Start Up Small Fab-4		
S043407	S043402	Allocated	RB KIT 407M-15	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S	172475	Start Up Small Fab-4		
S043407	S043369	Allocated	RB KIT 407M-17	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043369	172475	Start Up Small Fab-4		
S043407	S043370	Stock	RB KIT 407M-19	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043370	172475	Start Up Small Fab-4		
S043407	S043371	Stock	RB KIT 407M-21	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043371	172475	Start Up Small Fab-4		
S043407	S043404	Allocated	RB KIT 407M-23	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043403	172475	Start Up Small Fab-4		
S043407	S043373	Stock	RB KIT 407M-25	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043373	172475	Start Up Small Fab-4		
S043407	S043374	Allocated	RB KIT 407M-27	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	GA	S043374	172475	Start Up Small Fab-4		

S043407 Container Trace - Upstream														
Output Serial No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S043407	S043375	Stock	RB KIT 407M-31	Start up Operation	90	2/16/2018 4:21 PM	2.000	Ea	Start Up Small Fab-4	S043375	172475	Start Up Small Fab-4		
S043407	S042869-2	Allocated	RB KIT 407M-39	Start up Operation	90	2/16/2018 4:21 PM	1.000	Ea	Start Up Small Fab-4		172475	Start Up Small Fab-4		
S043407	S042870-2	Allocated	RB KIT 407M-41	Start up Operation	90	2/16/2018 4:21 PM	1.000	Ea	Start Up Small Fab-4		172475	Start Up Small Fab-4		

S043407 Details										
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch
RB KIT 407M	QC21-FG		Stock	1.000	0.000	2/16/2018 4:21 PM	Mathieu Leclair	172475	FG	S043407

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